

Work Order ID 94900

Monday, December 24, 2012 11:03:40 AM

\*94900\*

Ship Jan 7th

Page 1

Item ID: D412-760-923

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Cargo Area Protector (212)

Stop

\*NS2\*

Start Date: 12/24/2012 Start Qty: 2.00

Cust Item ID:

Required Date: 1/3/2013 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: *ML*

Date: 12-12-24

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D412-760	F

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-760-923/DSI9487 CHG001

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

ML 13-01-04

2 13/01/04

DAS  
15  
9-89  
13-1-4

DAS  
15  
9-89  
13-1-4

# Work Order ID 94900

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\*94900\*

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Item ID: D412-760-923

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Cargo Area Protector (212)

Stop \*NS2\*

Start Date: 12/24/2012 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 1/3/2013 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*	Packaging					2		13/01/04	DAS 08 9-8
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-923/DSI9487								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

MCJ 13-01-04

U 13-01-04

# Picklist Print

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Page 1

Work Order ID: 94900

Parent Item: D412-760-923

Parent Item Name: Cargo Area Protector (212)

Start Date: 12/24/2012

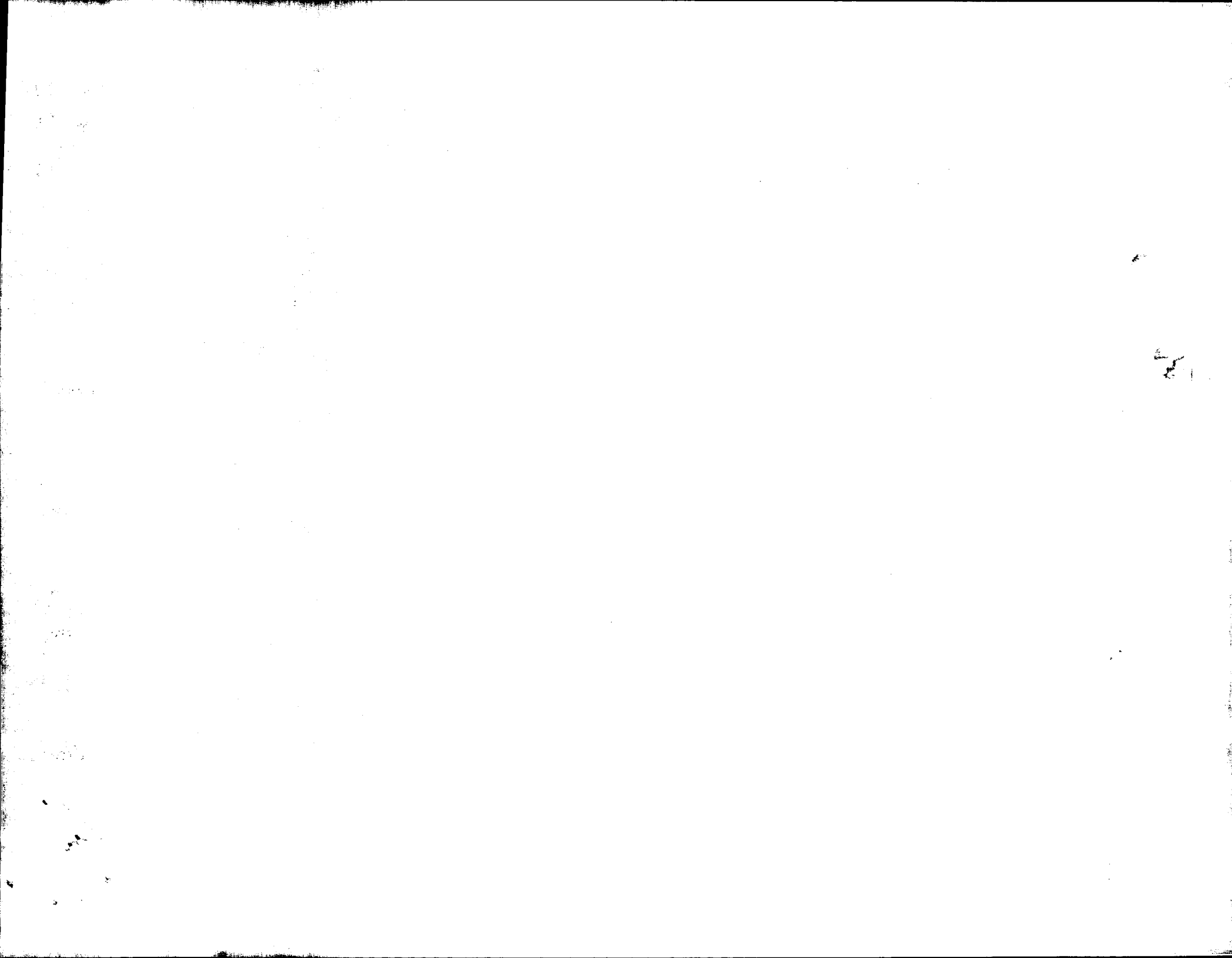
Required Date: 1/3/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.17 AS PER ECN12-652 VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3935-1 Pylon Wall Protector, LH	Smb 27	Manufactured	No				Each	0.0000		2 3	94901	SD	
D3935-2 Pylon Protector	Smb 27	Manufactured	No				Each	0.0000		2 3	94902	SP	
D3575-1 Cabin Floor Protector	Smb 27	Manufactured	No				Each	4.0000		2 3	94903	SP	
	Smb 27			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				PKG		4							
				84616		4							
D3575-2 Cabin Floor Protector	Smb 27	Manufactured	No				Each	1.0000		2 3	94904	SP	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				PKG		1							
				72582		1							
D3580-1 Joggle Bracket	Smb 27	Manufactured	No				Each	122.0000		12 18			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST245A		122							
				78232		3				3			
				84618		44				15			
				89834		75							
D3328-1 SPACER	Smb 27	Manufactured	No				Each	0.0000		36 54	83587	SP	
D3876-1-1 Protector - Floor	Smb 27	Manufactured	No				Each	0.0000		2 3	94905	SP	
D3876-3 Protector - Fwd Wall	Smb 27	Manufactured	No				Each	0.0000		2 3	94906	SP	
D3933-1 Aft Wall Protector	Smb 27	Manufactured	No				Each	0.0000		2 3	94907	SP	
D3933-2 Aft Cabin Wall Protector, RH	Smb 27	Manufactured	No				Each	0.0000		2 3	94908	SP	



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Page 2

Work Order ID: 94900

Parent Item: D412-760-923

Start Date: 12/24/2012

Required Date: 1/3/2013

Parent Item Name: Cargo Area Protector (212)

Start Qty: 2.00

Required Qty: 2.00

D3942-1  
Angle

Manufactured No

Each 51.0000

28 42

SL SP

Sm 2

Location

Loc Qty

Loc Code

ST075

51

61450

5

61661

46

42

D3942-3  
Clip

Manufactured No

Each 34.0000

20 30

SL SP

Sm 2

Location

Loc Qty

Loc Code

ST075

34

68530

22

94035

12

22  
x 8

D3952-1  
Placard

Manufactured No

Each 13.0000

2 3

SL SP

Sm 2

Location

Loc Qty

Loc Code

ST076

13

76875

1

84427

12

1 1  
1 2

80-004-2-6  
Insert

Purchased No

Each 1,089.0000

24 360

SL SP

Sm 2

Location

Loc Qty

Loc Code

ST379

1089

121500

100

123839

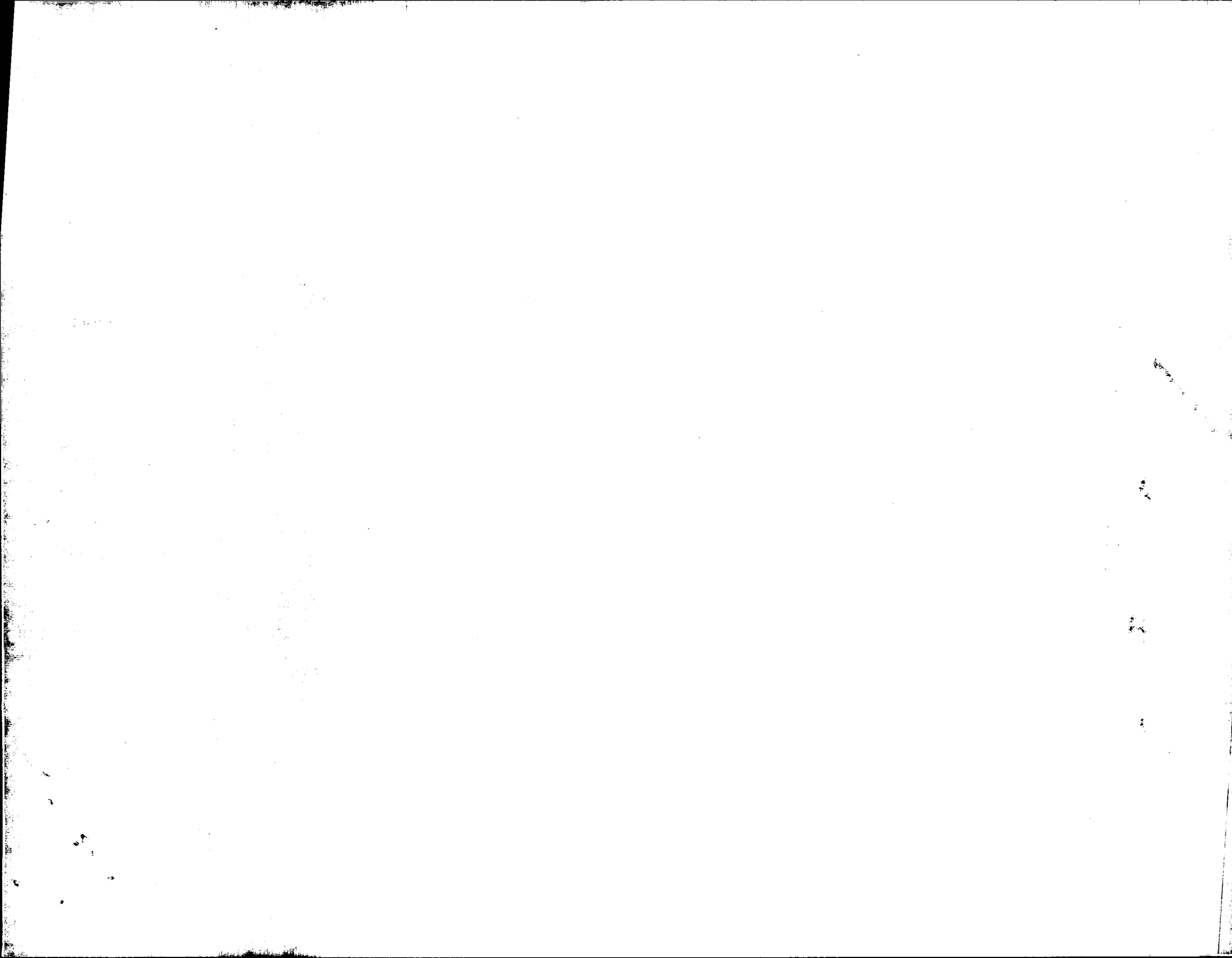
989

36

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Shop Packet Print

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Work Order ID: 94900

Parent Item: D412-760-923

Start Date: 12/24/2012

Required Date: 1/3/2013

Parent Item Name: Cargo Area Protector (212)

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased No

Each 2,033.0000

36 36 54

Washer

Sms 2

Location	Loc Qty	Loc Code
FP001	145	
123248	145	
GA	134	
122378	134	
ST294	1754	
122378	1156	
123355	598	

36

MS24694-S54

Screw

Purchased No

Each 140.0000

7x 18 M122814 36

Location	Loc Qty	Loc Code
ST303	140	
123900	140	

11x 5

MS27039-1-04

SCREW

Purchased No

Each 3,394.0000

36 36 54

Sms 2

Location	Loc Qty	Loc Code
ST305	3394	
121476	194	
122815	3200	

MS27039-4-10

Screw

Purchased No

Each 41.0000

12 36 54

Sms 2

Location	Loc Qty	Loc Code
ST307	41	
114742	41	

MS27039-4-14

Screw

Purchased No

Each 6.0000

12 18 6 12x M115662 36

Sms 2

Location	Loc Qty	Loc Code
ST307	6	
119510	6	

6x

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Work Order ID: 94900

Parent Item: D412-760-923

Start Date: 12/24/2012

Required Date: 1/3/2013

Parent Item Name: Cargo Area Protector (212)

Start Qty: 2.00

Required Qty: 2.00

\* MS27039-5-08  
SCREW

Purchased No

Each 6.0000

Sms 2X

Location

Loc Qty

Loc Code

ST308

6

115756

6

MS27039-5-12

Screw

Purchased No

Each 24.0000

Sms 2X

Location

Loc Qty

Loc Code

ST308

24

114037

24

12/18  
DM 115756  
6x  
16 24  
2/2  
13/01/02



# REFERENCE ONLY

5m/s

DART AEROSPACE LTD.

IIN-D412-760

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Qty -911	Qty -913	Qty -921	Qty -923	Qty -925	Part Number	Description
X					D412-760-911	CARGO FLOOR PROTECTOR KIT
	X				D412-760-913	CARGO FLOOR PROTECTOR KIT
		X			D412-760-921	CARGO AREA PROTECTOR KIT
			X		D412-760-923	CARGO AREA PROTECTOR KIT
				X	D412-760-925	CARGO AREA PROTECTOR KIT
1		1	1		D3575-1	CABIN FLOOR PROTECTOR
1		1	<del>1</del>		<del>D3575-2</del>	<del>CABIN FLOOR PROTECTOR</del>
	1			1	D3575-5	CABIN FLOOR PROTECTOR
	1			1	D3575-6	CABIN FLOOR PROTECTOR
6	6	6	<del>6</del>	<del>6</del>	<del>D3580-1</del>	<del>JOGGLE BRACKET</del>
14	14	18	<del>18</del>	<del>18</del>	<del>D3628-1</del>	<del>CUPPED WASHER</del>
		1	<del>1</del>	<del>1</del>	<del>D3876-3</del>	<del>FORWARD WALL PROTECTOR</del>
1	1	1	<del>1</del>	<del>1</del>	<del>D3876-11</del>	<del>FLOOR PROTECTOR</del>
		1	<del>1</del>	<del>1</del>	<del>D3933-1</del>	<del>LH AFT CABIN WALL PROTECTOR</del>
		1	<del>1</del>	<del>1</del>	<del>D3933-2</del>	<del>RH AFT CABIN WALL PROTECTOR</del>
			<del>1</del>	<del>1</del>	<del>D3935-1</del>	<del>LH PYLON PROTECTOR</del>
			<del>1</del>	<del>1</del>	<del>D3935-2</del>	<del>RH PYLON PROTECTOR</del>
		1			D3935-3	LH PYLON PROTECTOR
		1			D3935-4	RH PYLON PROTECTOR
		14	<del>14</del>	<del>14</del>	<del>D3942-1</del>	<del>ANGLE</del>
		10	<del>10</del>	<del>10</del>	<del>D3942-3</del>	<del>CLIP</del>
1	1	1	<del>1</del>	<del>1</del>	<del>D3952-1</del>	<del>PLACARD</del>
8	8	12	<del>12</del>	<del>12</del>	<del>80-004-2-6</del>	<del>INSERT</del>
12	12	12	<del>12</del>	<del>12</del>	<del>NAS1149D0363J</del>	<del>WASHER (AN960JD10)</del>
6	6	6	<del>6</del>	<del>6</del>	<del>MS24694S54</del>	<del>SCREW</del>
8	8	12	<del>12</del>	<del>12</del>	<del>MS27039-1-04</del>	<del>SCREW</del>
		4	<del>4</del>	<del>4</del>	<del>MS27039-4-10</del>	<del>SCREW</del>
		6	<del>6</del>	<del>6</del>	<del>MS27039-4-14</del>	<del>SCREW</del>
		6	<del>6</del>	<del>6</del>	<del>MS27039-5-08</del>	<del>SCREW</del>
		8	<del>8</del>	<del>8</del>	<del>MS27039-5-12</del>	<del>SCREW</del>

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Date: 12.08.30